



GSM	Micron	PT
450	580	23
480	610	24
540	710	28
590	810	32
640	910	36
690	1000	40
Tolerance		
+/-7.5%		

**Nordica Duo** is a symmetrical coated board, made by back-to-back lamination. The printing surfaces are therefore identical.

**Nordica Duo** can be used in a wide range of premium & luxury packaging applications.

**Nordica Duo** has outstanding levels of bulk, stiffness, and whiteness, together with smooth coated surface on both sides.

**Nordica Duo** is made from 100% virgin fibre from pulps sourced from well managed forests certified in accordance with the rules of the Forest Stewardship Council® (FSC®).

**Nordica Duo** is suitable for use in direct contact with dry and fatty foodstuffs in accordance with German BfR XXXVI recommendations.

**Nordica Duo** is fully recyclable and manufactured to precise and controlled standards. Preston Board is registered under the ISO 9001:2015 quality assurance scheme and the ISO 14001:2015 environmental standard.

Surface Smoothness	PPS 10µm
	1.0

CIE Whiteness	D65-10°
	125

Gloss 75°	%
	45

Moisture	%
	8.0

All data are typical figures and may be subject to technical change.

## Printing & Conversion

**Nordica Duo** is suitable for offset litho • large format digital • silk screen print processes.

**Nordica Duo** is recommended for conversion applications involving UV, water-based and conventional varnish • foil and film lamination • hot foil stamping and cold foil transfer • embossing (high, relief, structure, micro) • die cutting, creasing, grooving, perforating, flock coating.

**NORDICA DUO is designed for the following premium/luxury packaging :**  
 Premium Spirits & Sparkling Wines • Cosmetic & Perfume • Gift & Loyalty Cards  
 Gift Packs • Confectionary



[www.prestonboard.co.uk](http://www.prestonboard.co.uk)



Preston Board & Packaging Ltd.