



Nordica Recycled - Coated is a matt coated solid bleached board, made by back-to-back lamination process. The printing surfaces are identical on both sides.

Nordica Recycled - Coated is made from **100% recycled material PCW and recycled fibres pre-consumer waste**. Material is sourced from well managed supply chain in accordance with the rules of the Forest Stewardship Council® (FSC®).

Nordica Recycled - Uncoated is an matt uncoated solid bleached board, made by back-to-back lamination process. The printing surfaces are identical on both sides.

Nordica Recycled - Uncoated is made from **100% recycled material PCW**. Material is sourced from well managed supply chain in accordance with the rules of the Forest Stewardship Council® (FSC®).

Nordica Recycled has been engineered in response to the growing trend for products with high level of environmental credentials, combined outstanding level of whiteness and ideally suited for a wide range premium/luxury packaging application.

Nordica Recycled is suitable for use in contact with dry and non-fatty foodstuffs in accordance with German BfR XXXVI recommendations.

Nordica Recycled is fully recyclable and manufactured to precise and controlled standards. Preston Board is registered under the ISO 9001:2015 quality assurance scheme and the ISO 14001:2015 environmental standard.

PRINTING & CONVERSION

Nordica Recycled is suitable for offset litho, large format digital & screen print processes.

Nordica Recycled is recommended for conversion applications involving UV, water-based and conventional varnish • foil and film lamination • hot foil stamping • embossing • die cutting, creasing, grooving, perforating, flock coating.

APPLICATIONS

Nordica Recycled is designed for the applications:

- Wine & Spirit Carton
- Gift Packs

NORDICA RECYCLED - COATED

GSM	Micron	PT
610	710	710
730	870	870
Tolerance		
+/-5%		

Smoothness PPS	S102
	1.3

ISO Brightness	%
	103.5

NORDICA RECYCLED - UNCOATED

GSM	Micron	PT
490	720	28
550	810	35
Tolerance		
+/-5%		

Bendsten	ml/min
	400

CIE Whiteness	D65-10°
	145

All data are typical figures and may be subject to technical change.



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